



Grille Installation Instruction

Rev. 200801

Part#	GR06HGI51J	Application	1997-1998 Ford Expedition /1997-1998 Ford F-150 4WD Bar Style					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	4	Truss Socket Tapping Screws	4	10×3/4"
	2	Mounting Clips	4		5	Keyslot Hex Head Tapping Screws	4	1/4"×3/4"
	3	U-Clip Nuts	4	10#		Hex Bolts	4	1/4"-20x3/4"
		L Shaped Tab	2			Kep Nuts	4	1/4"-20

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
	Start with the upper section. Remove the black plastic filler from the top of the grille shell	
3	Remove the headlight assemblies from the truck by pulling upon the retaining clips on the top of the headlights and unplugging them. * Note: On Expeditions and some of the pick ups, remove the top screw retaining the side marker lights and pull them out directly forward to gain access to the grille shell screws behind them.	
4	Remove all the fasteners holding the grille shell to the truck including the clips holding the filler panels to the bottom of the shell.	
5	If you have the color keyed grille shell, the grille insert is removed by chiseling off the heat sealed tabs on the backside of the shell. For the chrome or the argent silver shell the air intake section must be cut out. This is best done by sawing with a hacksaw blade or using a die grinder and cut off wheel. Cut approximately 1/4" to the inside of the recessed line and sand the rest of the way until smooth. *** Note: On the Expedition grille the shell must be trimmed straight on both sides of the opening due to the shape of the air intake section.	
6	Secure the four 2-hole tabs to the welded tabs of the grille using the U-clip nuts and the flat-head head screws provided so that the end of the attachment tab with the hole has the U-clip nut on it. Put the flat-head screw through the hole in the welded tab (screw facing down on the top two tabs, and screw facing up on the bottom two tabs.)	
7	With the grille in place, reinstall the grille shell. Bring the grille up flush with the back of the grille shell. With the grille centered top and bottom, mark and drill the holes and attach with the screws provided. Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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8	Continue to the lower section. Attach the brackets to the billet grille using the nuts and bolts provided with the brackets facing towards the outside of the grille.		
9	Insert the grille into the bumper opening and center it. Mark the holes to be drilled in the bumper brackets and drill with a 9/32" drill bit.		
10	Secure billet grille using the nuts from the back side of the OEM grille shell.		
11	Fasten the brackets to the bumper brackets using the nuts and bolts provided.		
12	Loosen the nuts and bolts holding the grille to the brackets and pull the grille out until it touches the bumper and centered in the opening and re-tighten.		
13	Reinstall the headlights and grille shell filler panel.		
14	Installation completed!!!		

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