

IARMOR EDGE™

PART#: IA-N923

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

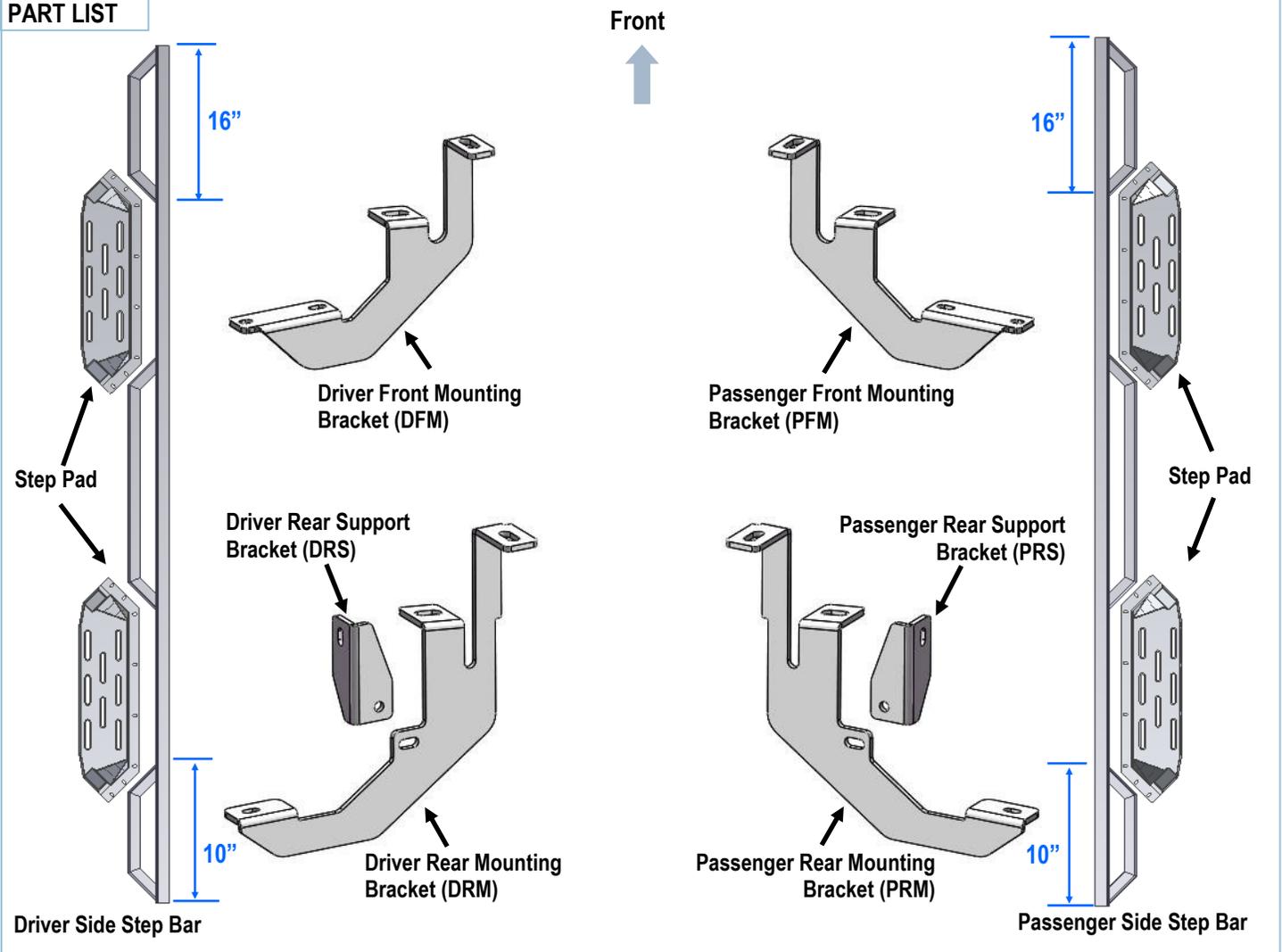
*DRILLING NOT REQUIRED

*TRIMMING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST



Customer Support: info@iarmorauto.com

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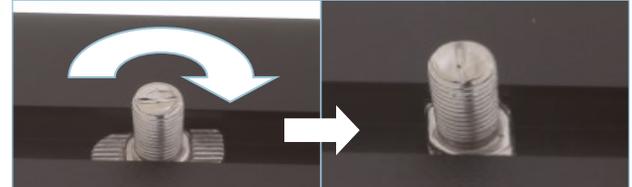
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20mm T-Bolts, (32) M6 Large Flat Washers and (32) M6 Nylon Lock Nuts.

IMPORTANT: Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

(8) M6X1-20mm T-Bolts
(8) M6 Flat Washers
(8) M6 Nylon Lock Nuts

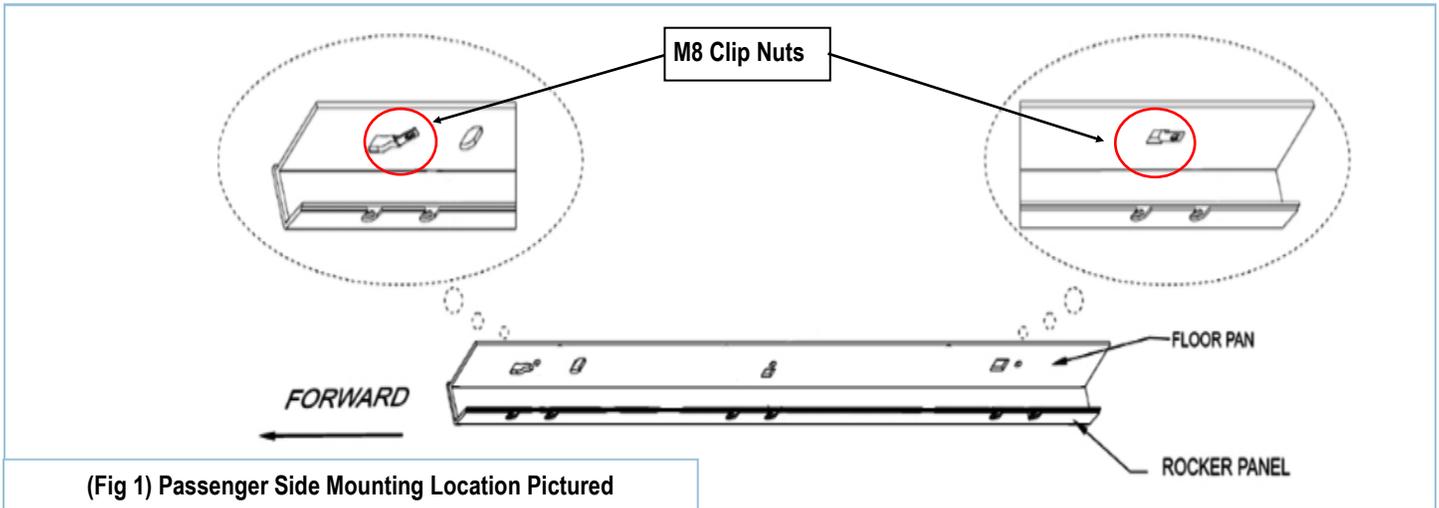


Note: Rotate 90° after inserting the T-Bolts into the Channel!!!

STEP 2

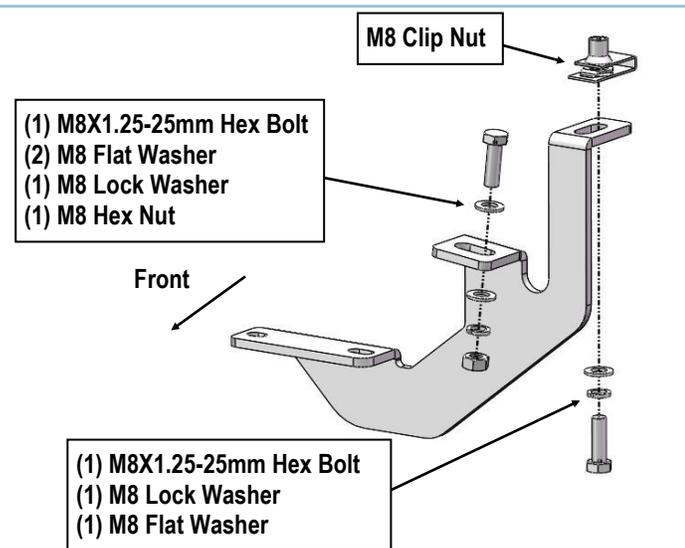
Start the installation under the passenger side of the vehicle. Locate the pair of holes at the bottom of the rocker panel and the square hole next to the round hole at the bottom of the floor pan. Insert M8 Clip Nuts over the round hole through square hole on floor plan, (Fig 1).

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STEP 3

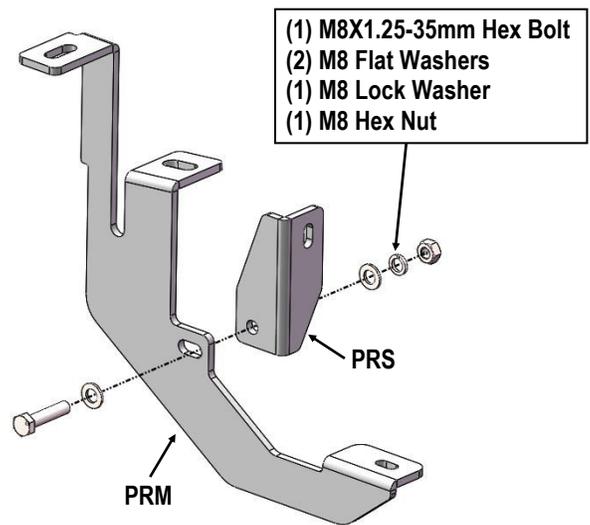
Select Passenger Front Mounting Bracket (**PFM**). Attach the Mounting Bracket to the installed M8 Clip Nut with (1) M8X1.25-25mm Hex Bolt, (1) M8 Lock Washers and (1) M8 Flat Washer; to the rocker panel with (1) M8X1.25-25mm Hex Bolt, (2) M8 Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (**Fig 2**). Do not fully tighten hardware at this time.



STEP 4

Move to the passenger side rear mounting location. Select (1) Passenger Rear Mounting Bracket (**PRM**) and (1) Passenger Rear Support Bracket (**PRS**). Assemble with (1) M8X1.25-35mm Hex Bolt, (2) M8 Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (**Fig 3**). Do not fully tighten hardware at this time.

Repeat **Steps 2-3** for driver side rear brackets installation.



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STEP 5

Once all (2) passenger side brackets are installed, select and attach the assembled Passenger Side Step Bar onto the Mounting Brackets with (2) M6X1-20mm T-Bolts, (2) M6X1-20mm Square Head Bolts, (2) M6X1-20mm Square Head Bolts, (4) M6 Large Flat Washers and (4) M6 Nylon Lock Nuts, (Fig 4). Do not fully tighten hardware at this time.

STEP 6

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 7

Move to the other side of the vehicle. Repeat **Steps 1—6** for other side Step Bar installation.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 4) Passenger Side Step Bar Installation

